



Avanti Frame Installation Instructions

**For use with Gas Riva 53, Gas and Electric Riva 67
and Gas Riva 70**

USER INSTRUCTIONS

Covering the following frames

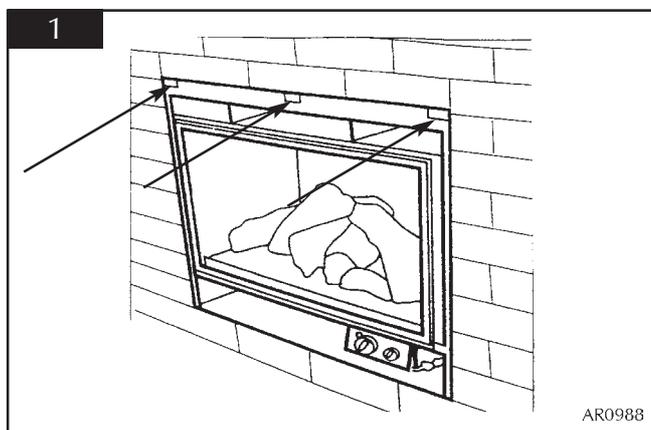
8642BS	Riva 53 Horizontal Curve	8632BS	Riva 53 Vertical Curve
8631BS	Riva 67 Standard (Flat)	8633BS	Riva 70 Standard (Flat)
8641BS	Riva 67 Curved	8643BS	Riva 70 Curved

These instructions are supplemental to, and must be read in conjunction with, the installation instructions supplied with the fire. Read both thoroughly before installing the appliance.

Fitting of this frame should be carried out after the fire has been installed but before any commissioning tests that may be required.

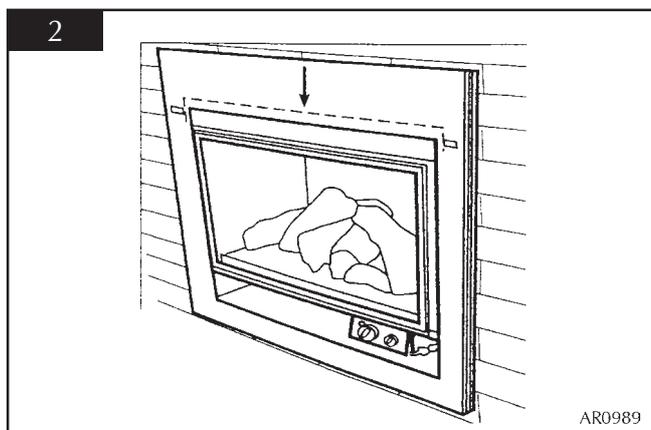
FITTING

1. Take notice of the locating lugs situated at the top of the fire as these secure the backplate of the fire. See diagram 1



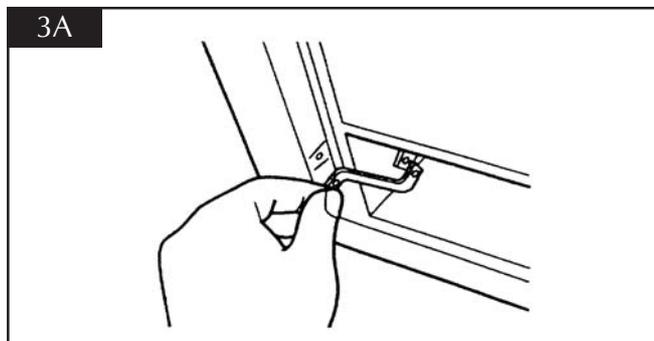
2. Place the backplate over the locating lugs and fully engage to ensure secure fixing.

Important: ensure all three lugs have engaged. See diagram 2.

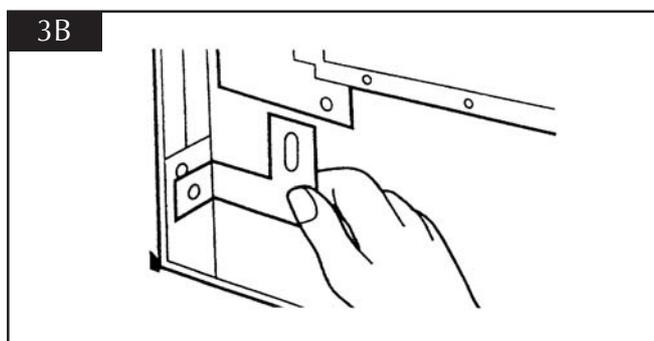


3. Secure the lower part of the frame using the appropriate brackets supplied.
4. Conventional flue gas Riva 67 use the bracket shown in

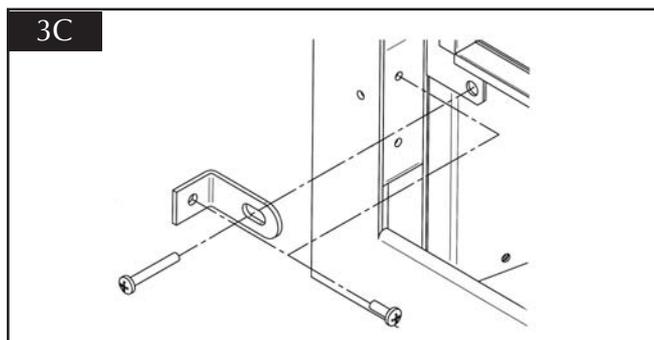
diagram 3A.



5. For the balanced flue gas Riva 53, 67 and 70 use the bracket shown in diagram 3B.



6. For the conventional flue gas Riva 53 use the bracket shown in diagram 3C.



7. For the electric Riva 67 use the bracket shown in

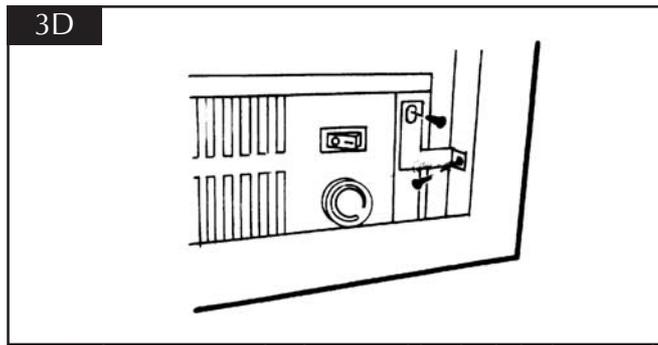
diagram 3D.

COMMISSIONING

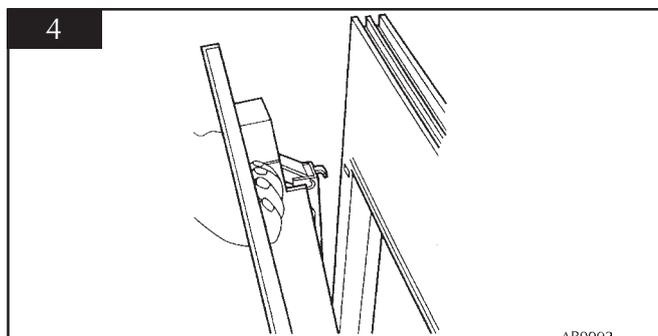
1. Where commissioning tests are detailed in the installation instructions supplied with the fire, now carry them out.
2. Ensure that this set of instructions is attached to the instructions for the fire and leave with the user.

CLEANING THE FRAME

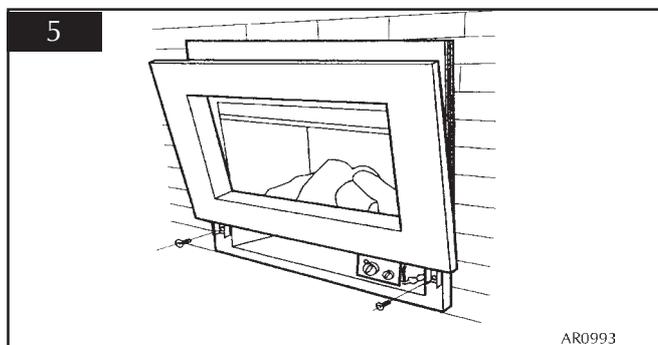
1. Only clean the frame when it is cold.
2. The stainless steel should be cleaned using Stovax Stainless Steel Cleaner Part Number 5035 which is available from your local Gazco/Stovax stockists.
3. The black steel should be wiped with a damp cloth and buffed with a lint-free duster.



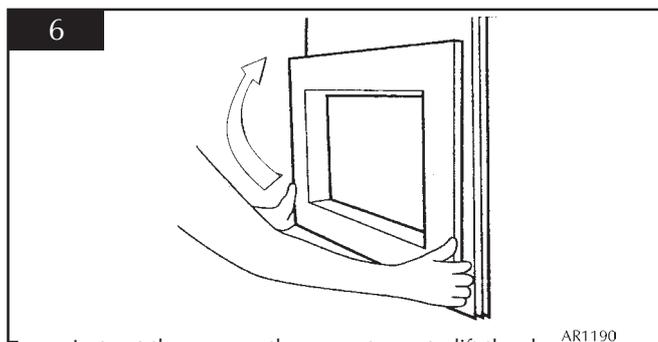
8. Before positioning the door assembly, check the location of the securing lugs on the back of the door assembly. These are at the top of the sprung loaded hinge. Slot into the rectangular holes on the backplate. See diagram 4.



5. Carefully lift the door assembly into the open position and secure the bottom of the spring mechanism with fixing screws. See diagram 5.



6. Close the door and check positioning. Always lift the door from both the right and left hand side as shown in diagram 6.



7. Instruct the user on the correct way to lift the door.

FIXING KIT COMPONENTS

COMP. No.	DESCRIPTON	QUANTITY
GZ 3863	Balanced Flue bracket /pair	2
GZ 3734	B Vent bracket	2
GZ 4215	Riva 53 Avanti FR FIX BRT's	2
FA 0042	No. x 1" Black washer HD Pozi-drive	2
FA 0016	No. 8 x 10 Black Pozi-drive	4
PR 0651	Assembly Instructions	1

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