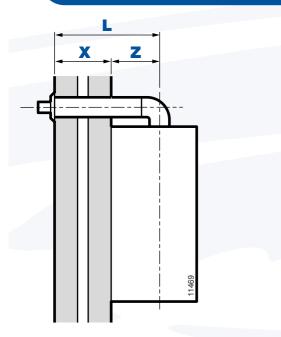


23c, 24ci, 30ci, 18si, 30si, Xtrafast 96, Xtrafast 120 and Xtramax

HORIZONTAL TELESCOPIC TOP REAR FLUE OPTIONS



L = Flue length, measured from outside wall face to centre line of flue outlet.

If L is between 425mm and 630 mm then only the horizontal telescopic top flue, A2004500, is required. If L is greater than 630mm then extensions are required. If L is less than 425mm then use the horizontal top flue, 86285H, which can be cut to suit a minimum wall thickness of 75mm.

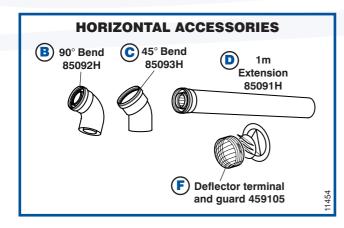
X = Wall thickness.

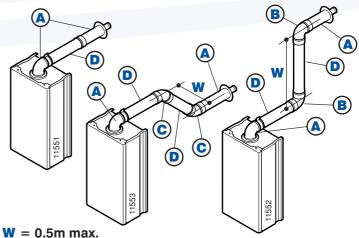
Z = Distance from centre line of flue outlet to inside wall face.

For each additional 90° or 2 x 45° bends fitted the maximum flue length must be reduced by 1m.

The maximum flue length with extensions must not be exceeded (refer to \mathbf{L} in table below).

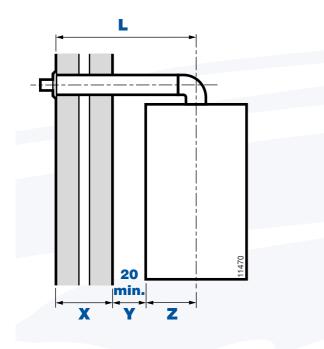
A	Model	L Max with	X (mm)		X (mm)		Z	A Horizontal telescopic top flue
R	model	extensions	Min	Max		A2004500		
\sim	23c	3.0m	261	465	165mm	1453		
10	24ci	3.5m	242	446	184mm	Ę		
	30ci	3.5m	194	398	232mm	(A)		
	30si	3.5m	194	398	232mm			
	18si	3.5m	242	446	184mm			
	Xtrafast 96	3.5m	192	396	234mm			
11550	Xtrafast 120	2.5m	192	396	234mm	P ^P P		
	Xtramax	3.5m	192	396	234mm	v _p v (





Flueing examples using extensions and bends. Many others are also possible.

HORIZONTAL TELESCOPIC TOP SIDE FLUE OPTIONS



Flue length, measured from outside wall face to centre line of flue outlet.

If L is between 425mm and 630mm then only the horizontal telescopic top flue, A2004500, is required. If L is greater than 630mm then extensions are required. If L is less than 425mm then use the horizontal top flue, 86285H, which can be cut to suit a minimum wall thickness of 75mm.

X = Wall thickness.

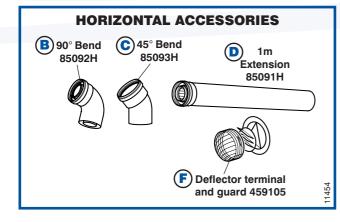
 \mathbf{Y} = Distance from the side of the boiler to the inside wall face.

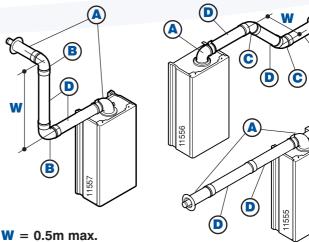
Z = Distance from centre line of flue outlet to side of boiler.

For each additional 90° or 2 x 45° bends fitted the maximum flue length must be reduced by 1m.

The maximum flue length with extensions must not be exceeded (refer to \mathbf{L} in table below).

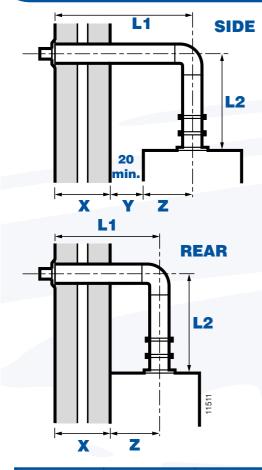
ſ		Model	L X Max with		mm)	Z	A Horizontal telescopic top flue A2004500	
		model	extensions	Min	Max		- A2004500	
		23c	3.0m	201	405	205mm	1453	
	∞	24ci	3.5m	201	405	205mm		
		30ci	3.5m	181	385	225mm		
		30si	3.5m	181	385	225mm		
		18si	3.5m	201	405	205mm		
		Xtrafast 96	3.5m	171	375	235mm		
	11554	Xtrafast 120	2.5m	130	334	276mm		
		Xtramax					P P P	
		left	3.5m	275	479	131mm		
		right	3.5m	0	141	469mm		





Flueing examples using extensions and bends

ELEVATED HORIZONTAL TELESCOPIC TOP FLUE OPTIONS



L1 = Measured from the vertical flue centre line to the outside wall face.

L2 = Measured from the top of the boiler to the horizontal flue centre line (max 0.5m).

L = L1 + L2 = The maximum flue length with extensions, measured from the top of the boiler to the outside wall face.

If more than 1 x 90° bend or 2 x 45° bends are needed then for each additional 90° bend or 2 x 45° bends fitted the maximum flue length must be reduced by 1m.

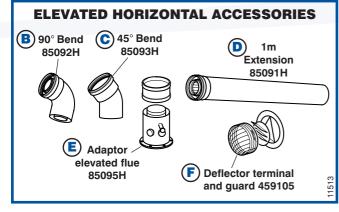
The maximum flue length with extensions must not be exceeded (refer to L in table below).

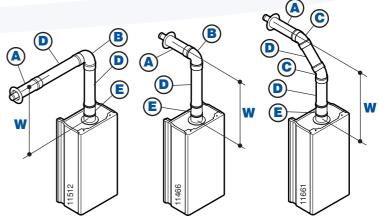
X = Wall thickness.

 \mathbf{Y} = Distance from the side of the boiler to the inside wall face.

Z = Distance from centre line of flue outlet to the side or rear of the boiler. A Horizontal telescopic top flue A2004500

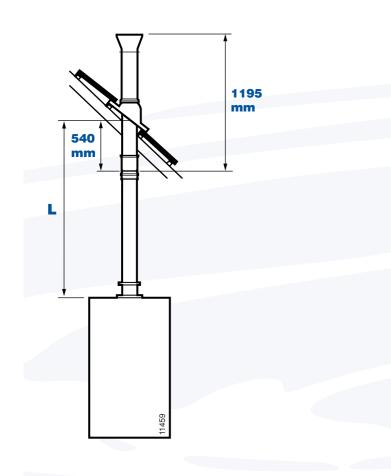
E	A B	Model	L Max with	SIDE	X mm	REAR	X mm	SIDE Z	REAR Z	Description	Part
1	A B		extensions	Min	Max	Min	Max			of parts	number
L		23c	3.0m	201	435	261	495	205mm	165mm	AHorizontal	A2004500
8		24ci	3.5m	201	435	242	476	205mm	184mm	Telescopic Top	A2004300
	D	30ci	3.5m	181	415	194	398	225mm	232mm		
ľ		30ci	3.5m	181	415	194	398	225mm	232mm	Flue	0500011
L		18si	3.5m	201	435	242	476	205mm	184mm	B)90° Bend	85092H
		Xtrafast 96	3.5m	171	405	192	426	235mm	234mm	D 1m Extension	85091H
		Xtrafast 120	2.5m	130	364	192	426	276mm	234mm	E Adaptor	85095H
L	11514	Xtramax								elevated flue	
L		left	3.5m	315	509	192	426	131mm	234mm		
		right	3.5m	0	171	192	426	469mm	234mm		





W = 0.5m max.Flueing examples using extensions and bends

VERTICAL FLUE OPTIONS

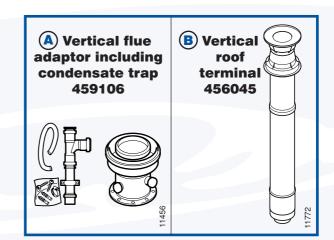


L = Flue length, measured from the top of the boiler to the underside of the roof flashing.

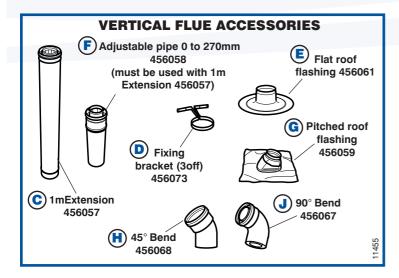
If flue length is greater than 3m the condensate trap must be fitted. Flue must allow condensate to run back to the boiler when trap is fitted.

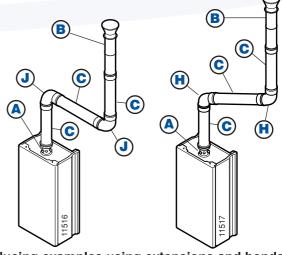
For each 90° or 2 x 45° bends fitted the maximum flue length must be reduced by 1m.

The maximum flue length with extensions must not be exceeded (refer to L in table below).



	B	Model	L Max with extensions	Description of parts	Part number	
		23c	9.54m	(A) Vertical flue adaptor	459106	
		24ci	12.54m	B) Vertical roof terminal	456045	
		30ci	8.54m			
		30si	8.54m	C 1M Extension	456057	
		18si	12.54m	E or G Roof flashing	456061 or 456059	
		Xtrafast 96	12.04m	(F) Adjustable pipe	456058	
	11515	Xtrafast 120	8.04m	0		
l		Xtramax	12.04m			





Flueing examples using extensions and bends

TWIN FLUE OPTIONS

300

mm

120mm

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L2

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Lı

11518

950mm

O

850mm

Terminals

115

mm

120mm

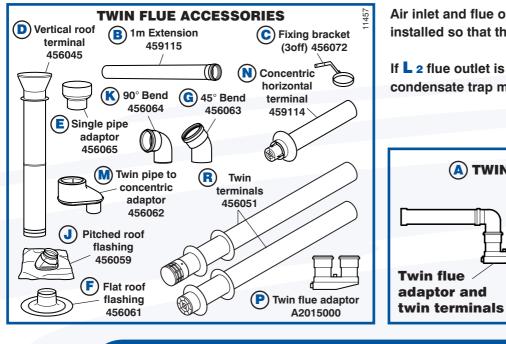
É

 $L = L_1 + L_2$ Maximum available combined flue length (L 1 air inlet and L 2 flue outlet), measured from top of the boiler (not including the terminal).

For each 90° or 2 x 45° bends fitted the maximum flue length must be reduced by 1m.

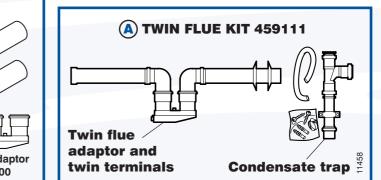
¥		els Xtramax only IIIaxIIIIuIII IIu			
D Option 1	Model	$L = L_1$ air + L 2 flue Max combined flue length	Description of parts	Part number	
5	23c	18m	P Twin flue adaptor	A2015000	
B	24ci	38m	(B) 1m Extension	459115	
	30ci	30m	D Vertical roof terminal	459115	
	30si	30m	G 45° Bend	456045	
GB	18si	38m	(M) Twin pipe to	456045	
	Xtrafast 96	21m horizontal 25m vertical		456063	
11519	Xtrafast 120	15m horizontal 17m vertical	concentric adaptor	430002	
F	Xtramax	25m			
D Option 2	Model	$\mathbf{L} = \mathbf{L}$ 1 air + \mathbf{L} 2 flue Max combined flue length	Description of parts	Part number	
E	23c	18m		_	
	24ci	38m	A Twin flue kit	459111	
B	30ci	30m	B 1m Extension	459115	
	30si	30m	D Vertical roof terminal	456045	
A	18si	38m	E Single pipe adaptor	456065	
	Xtrafast 96	21m horizontal 25m vertical	-		
	Xtrafast 120	15m horizontal 17m vertical			
111	Xtramax	25m			
Option 3	Model	$\mathbf{L} = \mathbf{L} 1$ air + $\mathbf{L} 2$ flue Max combined flue length	Description of parts	Part number	
	Model			number	
Option 3		Max combined flue length	P Twin flue adaptor	number A2015000	
	23c	Max combined flue length 18m	P Twin flue adaptor B 1m Extension	number A2015000 459115	
K B M	23c 24ci	Max combined flue length 18m 38m	P Twin flue adaptor B 1m Extension K 90° Bend	number A2015000 459115 456064	
	23c 24ci 30ci	Max combined flue length 18m 38m 30m	P Twin flue adaptor B 1m Extension K 90° Bend M Twin pipe to	number A2015000 459115	
	23c 24ci 30ci 30si	Max combined flue length 18m 38m 30m 30m	P Twin flue adaptor B 1m Extension K 90° Bend M Twin pipe to concentric adaptor	number A2015000 459115 456064 456062	
	23c 24ci 30ci 30si 18si	Max combined flue length 18m 38m 30m 30m 38m	P Twin flue adaptor B 1m Extension K 90° Bend M Twin pipe to concentric adaptor N Concentric horizontal	number A2015000 459115 456064	
	23c 24ci 30ci 30si 18si Xtrafast 96	Max combined flue length18m38m30m30m38m21m horizontal 25m vertical	P Twin flue adaptor B 1m Extension K 90° Bend M Twin pipe to concentric adaptor	number A2015000 459115 456064 456062	
Option 4	23c 24ci 30ci 30si 18si Xtrafast 96 Xtrafast 120	Max combined flue length18m38m30m30m30m21m horizontal 25m vertical15m horizontal 17m vertical	P Twin flue adaptor B 1m Extension K 90° Bend M Twin pipe to concentric adaptor N Concentric horizontal	number A2015000 459115 456064 456062	
	23c 24ci 30ci 30si 18si Xtrafast 96 Xtrafast 120 Xtramax	Max combined flue length 18m 38m 30m 30m 30m 38m 21m horizontal 25m vertical 15m horizontal 17m vertical 25m L = L 1 air + L 2 flue	P Twin flue adaptor B 1m Extension Ø 90° Bend M Twin pipe to concentric adaptor N Concentric horizontal terminal	number A2015000 459115 456064 456062 459114 Part number	
Option 4	23c 24ci 30ci 30si 18si Xtrafast 96 Xtrafast 120 Xtramax Model	Max combined flue length 18m 38m 30m 30m 38m 21m horizontal 25m vertical 15m horizontal 17m vertical 25m L = L 1 air + L 2 flue Max combined flue length	P Twin flue adaptor B 1m Extension Ø 90° Bend Twin pipe to concentric adaptor Concentric horizontal terminal Description of parts	number A2015000 459115 456064 456062 459114 Part number 459111	
Option 4	23c 24ci 30ci 30si 18si Xtrafast 96 Xtrafast 120 Xtramax Model 23c	Max combined flue length 18m 38m 30m 30m 30m 38m 21m horizontal 25m vertical 15m horizontal 17m vertical 25m L = L 1 air + L 2 flue Max combined flue length 18m	P Twin flue adaptor B 1m Extension Ø 90° Bend M Twin pipe to concentric adaptor N Concentric horizontal terminal	number A2015000 459115 456064 456062 459114 Part number	
Option 4	23c 24ci 30ci 30si 18si Xtrafast 96 Xtrafast 120 Xtramax Model 23c 24ci	Max combined flue length 18m 38m 30m 30m 30m 30m 30m 38m 21m horizontal 25m vertical 15m horizontal 17m vertical 25m L = L 1 air + L 2 flue Max combined flue length 18m 38m	P Twin flue adaptor B 1m Extension Ø 90° Bend Twin pipe to concentric adaptor Concentric horizontal terminal Description of parts	number A2015000 459115 456064 456062 459114 Part number 459111	
Option 4	23c 24ci 30ci 30si 18si Xtrafast 96 Xtrafast 120 Xtramax Model 23c 24ci 30ci	Max combined flue length 18m 38m 30m 30m 30m 30m 21m horizontal 25m vertical 15m horizontal 17m vertical 25m L = L 1 air + L 2 flue Max combined flue length 18m 38m 30m	P Twin flue adaptor B 1m Extension Ø 90° Bend Twin pipe to concentric adaptor Concentric horizontal terminal Description of parts	number A2015000 459115 456064 456062 459114 Part number 459111	
Option 4	23c 24ci 30ci 30si 18si Xtrafast 96 Xtrafast 120 Xtramax Model 23c 24ci 30ci 30si	Max combined flue length 18m 38m 30m 30m 30m 30m 30m 30m 21m horizontal 25m vertical 15m horizontal 17m vertical 25m L = L 1 air + L 2 flue Max combined flue length 18m 38m 30m 30m	P Twin flue adaptor B 1m Extension Ø 90° Bend Twin pipe to concentric adaptor Concentric horizontal terminal Description of parts	number A2015000 459115 456064 456062 459114 Part number 459111	
Option 4	23c 24ci 30ci 30si 18si Xtrafast 96 Xtrafast 120 Xtrafast 120 Xtramax Model 23c 24ci 30ci 30si 18si Xtrafast 96 Xtrafast 120	Max combined flue length18m38m30m30m30m38m21m horizontal 25m vertical15m horizontal 17m vertical25mL = L 1 air + L 2 flue Max combined flue length18m38m30m30m30m30m38m21m horizontal 25m vertical15m horizontal 17m vertical	P Twin flue adaptor B 1m Extension Ø 90° Bend Twin pipe to concentric adaptor Concentric horizontal terminal Description of parts	number A2015000 459115 456064 456062 459114 Part number 459111	
Option 4	23c 24ci 30ci 30si 18si Xtrafast 96 Xtrafast 120 Xtramax Model 23c 24ci 30ci 30si 18si Xtrafast 96	Max combined flue length18m38m30m30m30m38m21m horizontal 25m vertical15m horizontal 17m vertical25mL = L 1 air + L 2 flue Max combined flue length18m38m30m30m30m30m30m38m21m horizontal 25m vertical	P Twin flue adaptor B 1m Extension Ø 90° Bend Twin pipe to concentric adaptor Concentric horizontal terminal Description of parts	number A2015000 459115 456064 456062 459114 Part number 459111	

TWIN FLUE OPTIONS



Air inlet and flue outlet terminals must be installed so that they are exposed to external air.

If **L** 2 flue outlet is greater than 3m the condensate trap must be fitted.



REAR FLUE OPTIONS 30ci and 30si Only

L = Flue length, measured from the rear of the boiler to outside wall face.

To achieve the max flue length of 1.5m an extension must be used (85091H).

X = Wall thickness.

Y = 115mm

The maximum flue length with extensions must not be exceeded (refer to ∟ in table below). **Rear flue A2009700**

_									
ſ		Model	L Max with	X (mm)	Description of parts	Part number		
	I J CK		extensions	Min	Max				
		30ci	1.5m	75	540	(A) Rear flue kit	A2009700		
11500		30si	1.5m	75	540	Rear flue kit	A2009700		
	After Sales S	erature: Tel: 01 Service: Tel: 01	773 828100	28070 <u>HEAT CALL</u>	benchmark				
	Technical Advice: Tel: 01773 828300 Fax: 01773 828070 One Contact Local Service								
	Visit www.alow	-worm.co.uk to v	view and dow	heolo	technid	al data	Hepworth Heating Ltd.		
	visit www.giow			ai uata	I - March De sel - De la su				

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